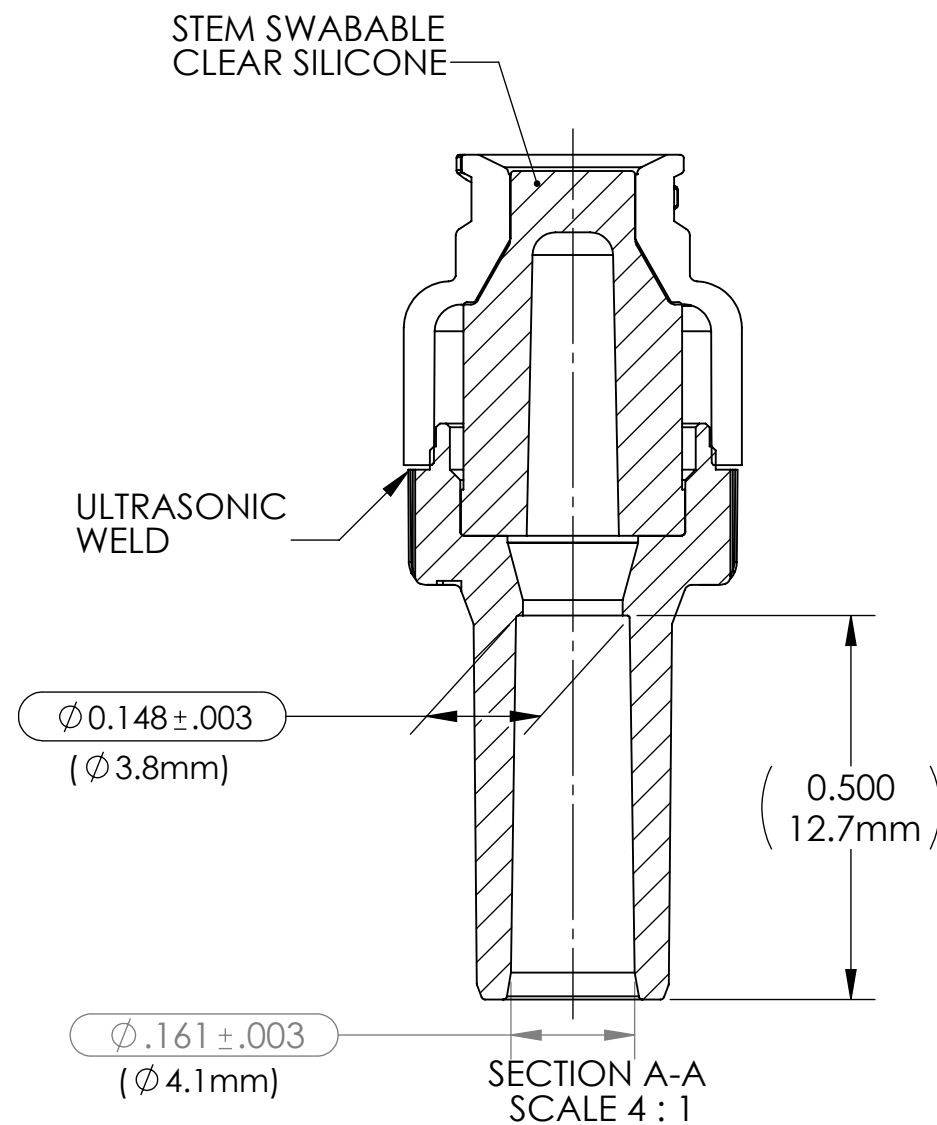


REV	DESCRIPTION (ECO)	DATE	APPROVED
B	ADD SUFFIX 24R TO NOTES ECO 7784	10/03/16	KJS
C	ADD ISO80369-7 TO NOTES, ECO 8017	05/01/18	AK



1. SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP COLOR.
24 - CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL.
24R - CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL, RED LUER CAP.
2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY
4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW
5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
 BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
 ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP AND LATEX FREE.
 POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

DRAWN BY		DMC		DATE		10/03/16		HR® Halkey-Roberts®					
APPROVED BY				DATE									
MATERIAL								TITLE Tube End Port 4.0/4.1mm					
FINISH													
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL: ± .01 THREE PLACE DECIMAL: ± .005				THIRD ANGLE PROJECTION 				SIZE B		DRAWING NO. C2455405XXX		REV C	
								SCALE 4:1		DO NOT SCALE DRAWING		SHEET 1 OF 2	

DRAWING NO. C2455405XXX		REV C	Customer Drawing		REVISION HISTORY			
REV		DESCRIPTION (ECO)		DATE		APPROVED		
B		ADD SUFFIX 24R TO NOTES ECO 7784		10/03/16		KJS		
C		ADD ISO80369-7 TO NOTES, ECO 8017		05/01/18		AK		

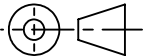
MATERIAL:

SUFFIX "XXX"	LUER BODY	CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40
24R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 W/ RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION


DRAWN BY
DMC

APPROVED BY

MATERIAL

FINISH

DATE
10/03/16

DATE

TITLE
HR® Halkey-Roberts®
Tube End Port 4.0/4.1mm

SIZE
B

SCALE
2:1

DRAWING NO.
C2455405XXX

DO NOT SCALE DRAWING

REV
C

SHEET
2 OF 2